

DETAILED PROCESS VALVE SPECIFICATION SHEETS

1. GENERAL

1.1 Description

- .1 Provide the valve type as indicated in the Drawings by the valve symbol shown. See the valve tables attached to this Section for guidance to specific valve types suitable for a given commodity and line size.

1.2 Measurement and Payment

- .1 Requirements of this Section shall not be measured separately for payment and shall be carried in the Construction Contractor's Balance of Contract Cost item.

1.3 Definitions

- .1 Abbreviations used:
 - .1 ARV - Air Relief or Vacuum Safety Valve.
 - .2 BFV - Butterfly Valve.
 - .3 BV - Ball Valve.
 - .4 CV - Check Valve.
 - .5 FCV - Flow Control Valve.
 - .6 PV - Plug Valve.
 - .7 KV - Knife Gate Valve.
 - .8 SOL - Solenoid Valve

2. PRODUCTS (NOT USED)

3. EXECUTION (NOT USED)

DETAILED PROCESS VALVE SPECIFICATION SHEETS

ARV

GENERAL:						
TYPE OF VALVE	SYMBOL	TYPE OF COMMODITY	OPERATING LIMITS		DESIGN LIMITS	
			PRESSURE (kPag)	TEMP. (°C)	PRESSURE (kPag)	TEMP. (°C)
Air and Vacuum Relief Valve	ARV	Liquid	500	0-40	1000	40
TYPICAL SERVICE:						
Direct acting air						
VALVE MATERIALS			VALVE DESCRIPTION			
ITEM	MATERIAL	Reference Document				
Body	Cast Iron ASTM A126, Gr.B	Size Range		<50 mm		
Float	Stainless Steel	Rating		Class 125		
Seats	Buna-N	Body/Valve Ends		Threaded		
Stem	Stainless Steel	Type of Disc				
Internal Linkage	Stainless Steel	Operator				
		Actuator				
		Lining				
		Coating				
NOTES:						
1. Air valves shall be designed for automatically exhausting air from a pipeline when it is being filled with water at a high rate. They should be designed to automatically ventilate a pipeline where it is being emptied of water. The air flow rate shall be sufficiently high to prevent the development of high vacuum pressure in the line.						
2. The valves shall be suitable for wastewater application.						
3. Complete with isolation ball valve as recommended by the manufacturer.						
4. Complete with throttle device.						
ACCEPTABLE PRODUCTS						
APCO	Valmatic		Cla-Val			
Crispin	ARI					

DETAILED PROCESS VALVE SPECIFICATION SHEETS

FCV

GENERAL						
TYPE OF VALVE	SYMBOL	TYPE OF COMMODITY	OPERATING LIMITS		DESIGN LIMITS	
			PRESSURE (kPag)	TEMP. (°C)	PRESSURE (kPag)	TEMP. (°C)
Flow Control Valve – Plug Valve	FCV	Liquid	0-750	5-30	1200	35
TYPICAL SERVICE						
Automatically Modulating Flow Control Valve for Liquid Service						
VALVE MATERIALS			VALVE DESCRIPTION			
ITEM	MATERIAL		Reference Document		API 599	
Body	Cast Iron A126 Class B (Ballcentric plug valve body)		Size Range		100 mm	
Plug	Rubber Coated Ductile Iron ASTM A536		Rating		Class 125	
Disc Trim	Not Mandatory		Body/Valve Ends		Flanged	
Seats	Buna-N or EPDM		Type of Disc			
			Operator			
			Actuator		Electrical	
			Lining			
			Coating			
NOTES						
ACCEPTABLE PRODUCTS						
Flomatic	Cla-Val		Watt		Singer	
Mueller-Pratt	DeZurik				Keystone-Emerson	

DETAILED PROCESS VALVE SPECIFICATION SHEETS

BV

GENERAL						
TYPE OF VALVE	SYMBOL	TYPE OF COMMODITY	OPERATING LIMITS		DESIGN LIMITS	
			PRESSURE (kPag)	TEMP. (°C)	PRESSURE (kPag)	TEMP. (°C)
Ball Valve	BV	Liquid	0 – 900	5 to 30	1400	35
TYPICAL SERVICE						
On/Off Valve for Process Lines for wastewater and sludge						
VALVE MATERIALS			VALVE DESCRIPTION			
ITEM	MATERIAL		Reference Document	MSS-SP72 (Note 2)		
Body	Cast Steel or Cast Iron or Steel		Size Range	50 mm to 150 mm (Note 3)		
Ball	Stainless Steel (304 or 316), Cast Iron/Teflon Fused		Rating	CWP 1400 kPag		
Packing	Reinforced PTFE or AFE		Body/Valve Ends	Flanged		
Seats	Reinforced PTFE		Pattern	Two-Piece, Full Port		
Shaft	Stainless Steel (304 or 315) (Note 1)		Operator	Gear if ≥ 150 mm		
			Actuator			
			Lining			
			Coating			
NOTES						
1. Blowout proof stem.						
2. Provide Class 125 to suit PVC piping.						
3. Provide trunnion mounted ball on all valves 250 mm diameter and greater.						
ACCEPTABLE PRODUCTS						
Kitz 150 SCTBZM-N	Watts G4000 ≤150 mm / CF 1800 ≤ 250 mm		Velan F-10402-SSGI		American Valve 4000	
Crane/Virgo S2-RFI-F-C6-F-L						
Bray - Flow-Tek	Series F15					

DETAILED PROCESS VALVE SPECIFICATION SHEETS

BV

GENERAL						
TYPE OF VALVE	SYMBOL	TYPE OF COMMODITY	OPERATING LIMITS		DESIGN LIMITS	
			PRESSURE (kPag)	TEMP. (°C)	PRESSURE (kPag)	TEMP. (°C)
Ball Valve	BV	Liquid/Air	0-850	5-120	1275	140
TYPICAL SERVICE						
General service valve for process air, process liquid and utility lines						
VALVE MATERIALS			VALVE DESCRIPTION			
ITEM	MATERIAL	Reference Document	Body Material: ASTM A351 (Note 2)			
Body	316SS CF8M body	Size Range	10 mm to 65 mm			
Ball	Stainless Steel - floating	Rating	CWP 1000 kPag			
Packing	Reinforced PTFE	Body/Valve Ends	Female Threaded or Flanged (Note 3)			
Seats	Reinforced PTFE	Pattern	Two-Piece, Full Port			
Shaft	Stainless Steel (Note 1)	Operator	Lockable Lever; Gear if ≥ 150 mm			
Stem	Blow out proof	Actuator	Manual or Electrical			
		Lining				
		Coating				
NOTES						
1. Blowout-proof stem. 2. When this valve is installed into a gas service it must comply with the applicable Gas Safety Branch requirements: also refer to Division 40. 3. For SA service flanged connections only, threaded valves for this service is unacceptable.						
ACCEPTABLE PRODUCTS						
M. A. Stewart Model G2						
Apollo 76F-100-A Series (full port) or approved equal						
Bray – Flow-Tek		Series: S80	Coordinate with contractor for flange or threaded requirements			

DETAILED PROCESS VALVE SPECIFICATION SHEETS

BV

GENERAL						
TYPE OF VALVE	SYMBOL	TYPE OF COMMODITY	OPERATING LIMITS		DESIGN LIMITS	
			PRESSURE (kPag)	TEMP. (°C)	PRESSURE (kPag)	TEMP. (°C)
Ball Valve	BV	Liquid	100-750	5 to 40	1000	60
TYPICAL SERVICE						
Chemical Lines, Sample Lines, Utility Lines						
VALVE MATERIALS			VALVE DESCRIPTION			
ITEM	MATERIAL		Reference Document	Material: ASTM D1784 (Grade A)		
Body	PVC		Size Range	10 mm to 65 mm		
Ball	PVC – floating ball		Rating	CWP 1000 kPag		
Packing	O-Ring, EPDM or Viton (Note 4)		Body/Valve Ends	Schedule 80, Female Threaded, True Union		
Seats	PTFE		Pattern	Full Port		
Shaft	PVC (Note 1)		Operator	Lockable Lever		
Stem	Blow out proof		Actuator			
			Lining			
			Coating			
NOTES						
1. Blowout-proof stem. 2. Bi-directional. 3. This valve is for use in PVC piping systems only. 4. Material to be compatible with commodity. 5. NSF certified.						
ACCEPTABLE PRODUCTS						
Chemline 21 Series	Hayward Safe-Block		Nibco Tru-Block PVC	Fabco Superbloc		
IPEX VX-True Union						

DETAILED PROCESS VALVE SPECIFICATION SHEETS

CV

GENERAL						
TYPE OF VALVE	SYMBOL	TYPE OF COMMODITY	OPERATING LIMITS		DESIGN LIMITS	
			PRESSURE (kPag)	TEMP. (°C)	PRESSURE (kPag)	TEMP. (°C)
Check Valve	CV	Liquid	0-750	5-30	1200	35
TYPICAL SERVICE						
Check valve for non-potable water and Flushing water (Note 1)						
VALVE MATERIALS			VALVE DESCRIPTION			
ITEM	MATERIAL		Reference Document	AWWA C508		
Body	Cast Iron or Ductile Iron		Size Range	50 mm to 150 mm		
Disc	Cast or Ductile Iron or Solid Bronze		Rating	Class 125		
Seats	Bronze		Valve Ends	Flanged		
Hinge pin, trim	Stainless Steel or Bronze		Type of Disc	Swing Check (Note 1)		
			Operator	Note 1		
			Actuator			
			Lining			
			Coating	Fusion bonded epoxy coating, interior and exterior		
NOTES						
1. For all check valves greater than 75 mm on pump discharges, provide weighted lever arm.						
ACCEPTABLE PRODUCTS						
Crane 383 / 34612	DeZurik		Newman Hattersley T651	Milliken 801BBW		
Jenkins 587J / 477LJ						
Val-Matic	Series 7800 Swing Check Valve		Coordinate with contractor for flange or threaded requirement.			

DETAILED PROCESS VALVE SPECIFICATION SHEETS

CV

GENERAL						
TYPE OF VALVE	SYMBOL	TYPE OF COMMODITY	OPERATING LIMITS		DESIGN LIMITS	
			PRESSURE (kPag)	TEMP. (°C)	PRESSURE (kPag)	TEMP. (°)
Check Valve	CV	Liquid	0-550	5-100	850	115
TYPICAL SERVICE						
Chemical Lines, Sample Lines, Utility Lines						
VALVE MATERIALS			VALVE DESCRIPTION			
ITEM	MATERIAL	Reference Document				
Body	PVC	Size Range		25 mm to 50 mm		
Disc	(Note 1)	Rating		Sch. 80		
		Valve Ends		Flanged / Threaded / True Union		
		Type of Disc		Ball Check (Note 1)		
		Operator				
		Actuator				
		Lining				
		Coating				
NOTES						
1. PVC ball.						
2. Viton seat and seal.						
ACCEPTABLE MANUFACTURERS						
Chemline	Fabco	Nibco	Hayward True Check			

DETAILED PROCESS VALVE SPECIFICATION SHEETS

KV

GENERAL						
TYPE OF VALVE	SYMBOL	TYPE OF COMMODITY	OPERATING LIMITS		DESIGN LIMITS	
			PRESSURE (kPag)	TEMP. (°C)	PRESSURE (kPag)	TEMP. (°C)
Knife Gate Valve	KV	Liquid	0-100	5-30	1200	35
TYPICAL SERVICE						
General Service and Isolation valve for wastewater service						
VALVE MATERIALS			VALVE DESCRIPTION			
ITEM	MATERIAL	Reference Document				
Body	316SS	Size Range		75 mm to 900 mm		
Disc	316SS	Rating		Class 150		
Seats	Buna N, NBR	Valve Ends		Lugged		
Seals	Buna N, NBR	Type of Disc				
Shaft	Stainless Steel	Operator		RS, Handwheel, epoxy coated		
Wiper Ring	Reinforced PTFE	Actuator		Note 1. Manual or Electrical		
Pillars	Stainless Steel	Lining				
Stem	316SS	Coating				
NOTES						
1. Bi-directional pressure rating 100 kPa, drip tight shut off with downstream flange removed.						
2. Incompliance with MSS SP-81.						
ACCEPTABLE PRODUCTS						
Trueline F8112	DeZurik KGC-BD	Pratt LVC77		MAS FCC84B		
Fabro Valve C37C						

DETAILED PROCESS VALVE SPECIFICATION SHEETS

ARV

GENERAL						
TYPE OF VALVE	SYMBOL	TYPE OF COMMODITY	OPERATING LIMITS		DESIGN LIMITS	
			PRESSURE (kPag)	TEMP. (°C)	PRESSURE (kPag)	TEMP. (°C)
Air Relief Valve	ARV	Liquid	420	0-40	1000	40
TYPICAL SERVICE						
Non-Potable Water						
VALVE MATERIALS			VALVE DESCRIPTION			
ITEM	MATERIAL					
Body, Cover	Ductile Iron ANSI B16.42	Size Range	50 mm			
Cover	Ductile Iron	Rating	Class 150			
Disc retainer and diaphragm washer	Cast Steel	Valve Ends	Flanged			
Trim	Stainless Steel	Type of Disc				
Disc	Buna-N	Operator				
Diaphragm	Nylon Reinforced Buna-N	Actuator				
Stem	Stainless Steel	Lining				
Pilot Control	Bronze or Steel	Coating				
NOTES:						
<ol style="list-style-type: none"> Air valves shall be designed for automatically exhausting air from a pipeline when it is being filled with water at a high rate. They should be designed to automatically ventilate a pipeline where it is being emptied of water. The air flow rate shall be sufficiently high to prevent the development of high vacuum pressure in the line. Complete with isolation ball valve as recommended by the manufacturer. Renewable resilient seat. Complete with throttle device. Concave float. 						
ACCEPTABLE PRODUCTS						
Singer	Flomatic		Cla-Val			
Wilkins						
Val-Matic	Series: 38					

DETAILED PROCESS VALVE SPECIFICATION SHEETS

PV

GENERAL						
TYPE OF VALVE	SYMBOL	TYPE OF COMMODITY	OPERATING LIMITS		DESIGN LIMITS	
			PRESSURE (kPag)	TEMP. (°C)	PRESSURE (kPag)	TEMP. (°C)
Plug Valve	PV	Liquid	750	5-30	1200	35
TYPICAL SERVICE						
Raw Wastewater Isolation, On/Off valve for wastewater and sludge						
VALVE MATERIALS			VALVE DESCRIPTION			
ITEM	MATERIAL	Reference Document	API 593, MSS SP-078			
Body	Cast Iron	Size Range	50 mm to 150 mm			
Plug	Cast Iron (see plug coating)	Rating	Class 150			
Seats	Nickel	Valve Ends	FF Flanges			
Seals	O-Rings, Buna-N, Acyionitrile-butadene	Type of Plug	Eccentric (Ballcentric), port area not less than 100% of pipe area			
Shaft	Steel	Operator	Square nut / gear operator			
Bearings	Stainless Steel	Actuator	Manual or Electrical			
		Lining	Abrasion Resistant			
		Plug Coating	Buna-N, Al-Clad, or Hycar, or chloro-sulfonyl polyetheylene			
		Coating				
NOTES						
1. Gear operator for 150 mm and over.						
2. Square nut and lever under 150 mm.						
ACCEPTABLE PRODUCTS						
DeZurik Series PEC Eccentric		Val-Matic Series 5800R Cam-Centric		Pratt Ballcentric Plug		Victaulic Plug

DETAILED PROCESS VALVE SPECIFICATION SHEETS

SOL

GENERAL						
TYPE OF VALVE	SYMBOL	TYPE OF COMMODITY	OPERATING LIMITS		DESIGN LIMITS	
			PRESSURE (kPag)	TEMP. (°C)	PRESSURE (kPag)	TEMP. (°C)
Solenoid Valve	SOL	Liquid	0-600	0-30	1400	50
TYPICAL SERVICE						
Non-Potable Water flushing water						
VALVE MATERIALS			VALVE DESCRIPTION			
ITEM	MATERIAL	Reference Document				
Body	Stainless Steel	Size Range		10 mm to 50 mm		
Plug	Stainless Steel (304)	Rating		CWP 1400 kPag		
Seats	Buna-N or FKM	Body/Valve Ends		Female Threaded		
Shaft	Stainless Steel (304 or 315)	Pattern				
		Operator				
Power	Coordinate with the vendor	Actuator		Solenoid		
ACCEPTABLE PRODUCTS						
ITT General Control sS21	ASCO Model Redhat		Or approved equal			

END OF SECTION